

Artificial Intelligence, Digital Revolution in Formulation Science & New Avenues in Drug Discovery

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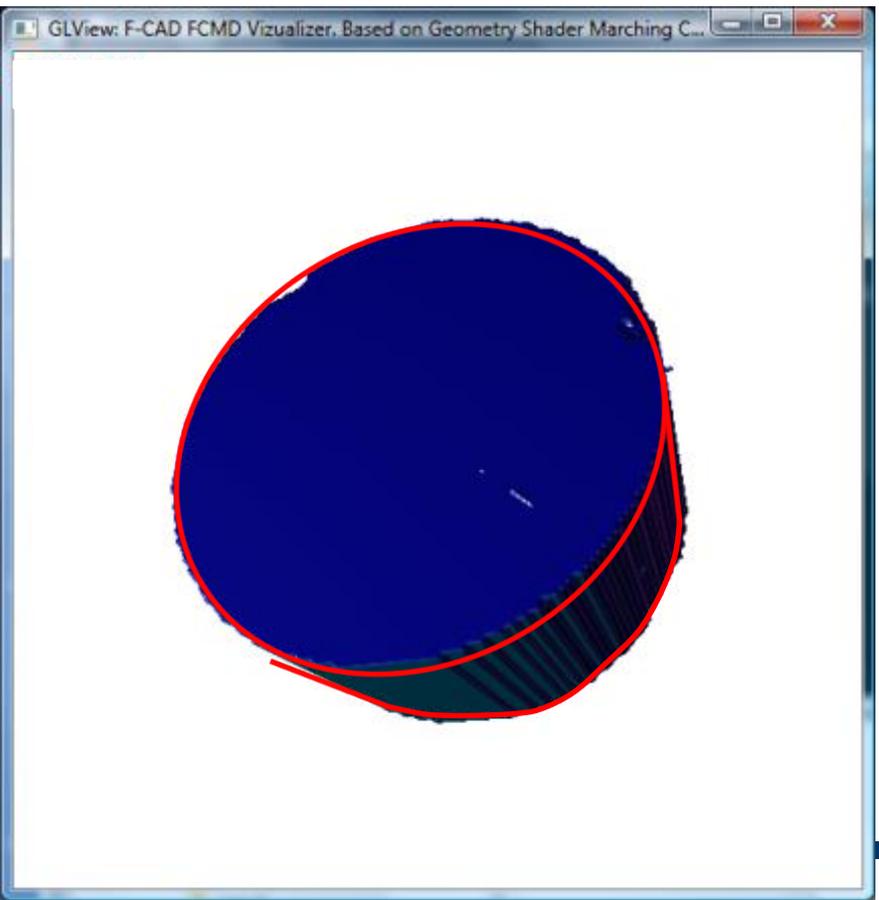


AI & Digital Revolution:

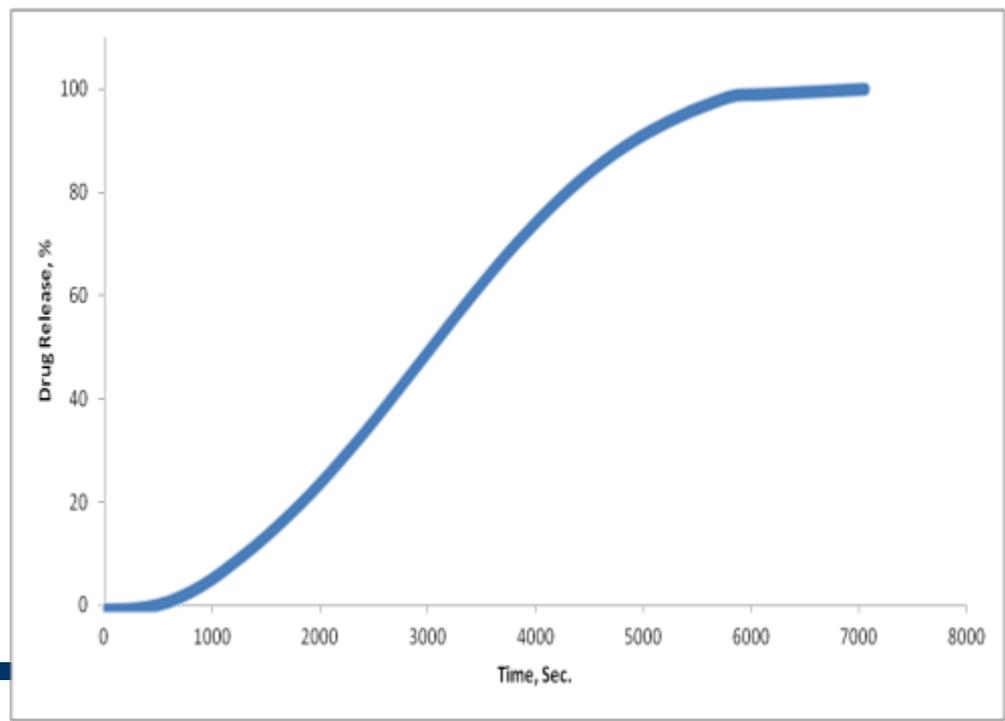
- ***Affect the Future of Formulation Science****.
- ***The software platform F-CAD (Formulation- Computer Aided Design) by CINCAP allows the pharmaceutical industry to adopt the workflow of the automotive and aircraft industry.***
- ***Dr. Go Kimura, my former PhD student, introduced successfully F-CAD by CINCAP at the company Shionogi in Japan for optimizing drug delivery vehicles.***
- ***PhD thesis at http://edoc.unibas.ch/diss/DissB_9886.***
- ***The first prototype of the drug delivery vehicle is prepared virtually by mimicking the composition and the tableting process.***
- ***The software is based on a cellular automaton (CA) approach mimicking the dissolution profile of the formulation.***

Fig.1. In-silico test of the dissolution profile

In-silico design of n formulations: design space exploration according to ICH Q 8 (R2)



● Calculation of dissolution



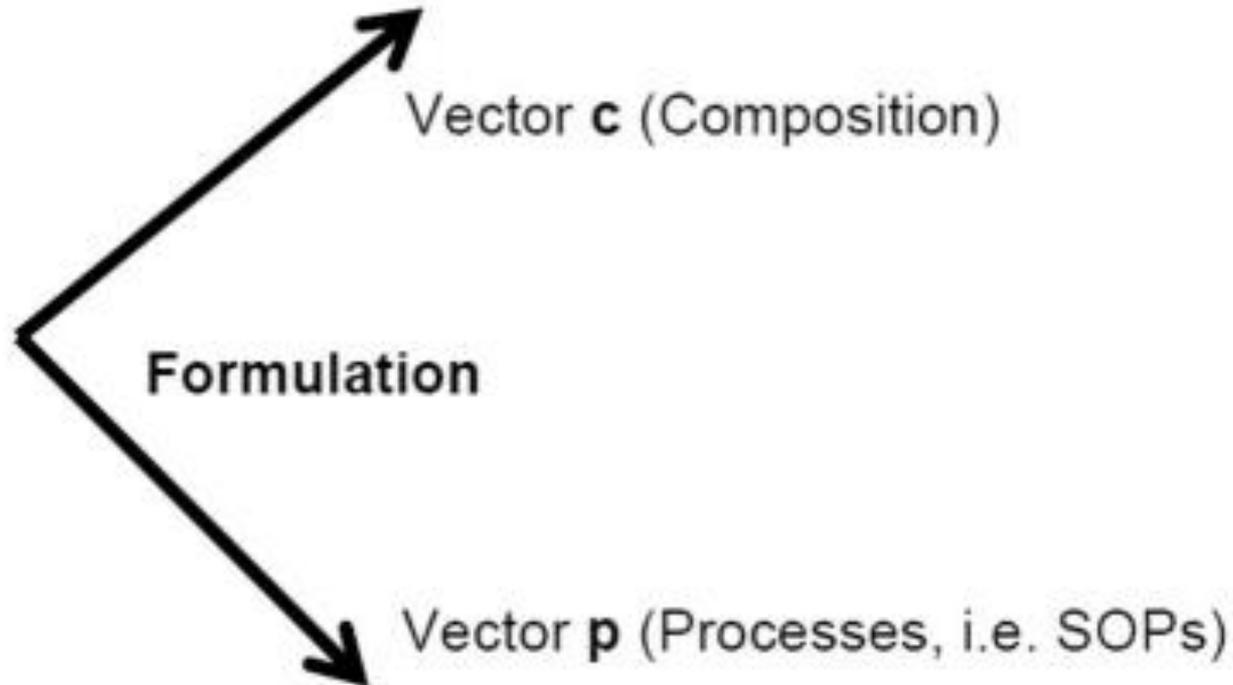
AI & Digital Revolution:

- **To take account of the type of dissolution equipment and all **SOPs** (Standard Operation Procedures) such as a single punch press to manufacture the tablet, a calibration of the F-CAD dissolution profile of the virtual tablet is needed.**
- **Thus, the **virtual tablet** becomes a **copy of the real tablet**.**
- **This statement is valid for all tablets manufactured within the same formulation design space.**
- **For this reason, it is important to **define** already for **Clinical Phase I the final dosage form** such as a capsule or tablet formulation (composition & and the process). Thus,**
- **not to use a simple capsule formulation for Clinical Phase I & II and to switch in Phase III to a tablet formulation, which needs a bioequivalence test. In other words,**
- **The formulation design space needs to be constant* !!!**

* H. & M. Leuenberger, *Impact of the Digital Revolution on the Future of Formulation Science*, European Journal of Pharmaceutical Sciences, 87, 2016: 100-111 & in Japanese: *Pharm. Tech. Japan* 33, 2017: 33-38; p. 55-64.

AI & Digital (Twin) Revolution:

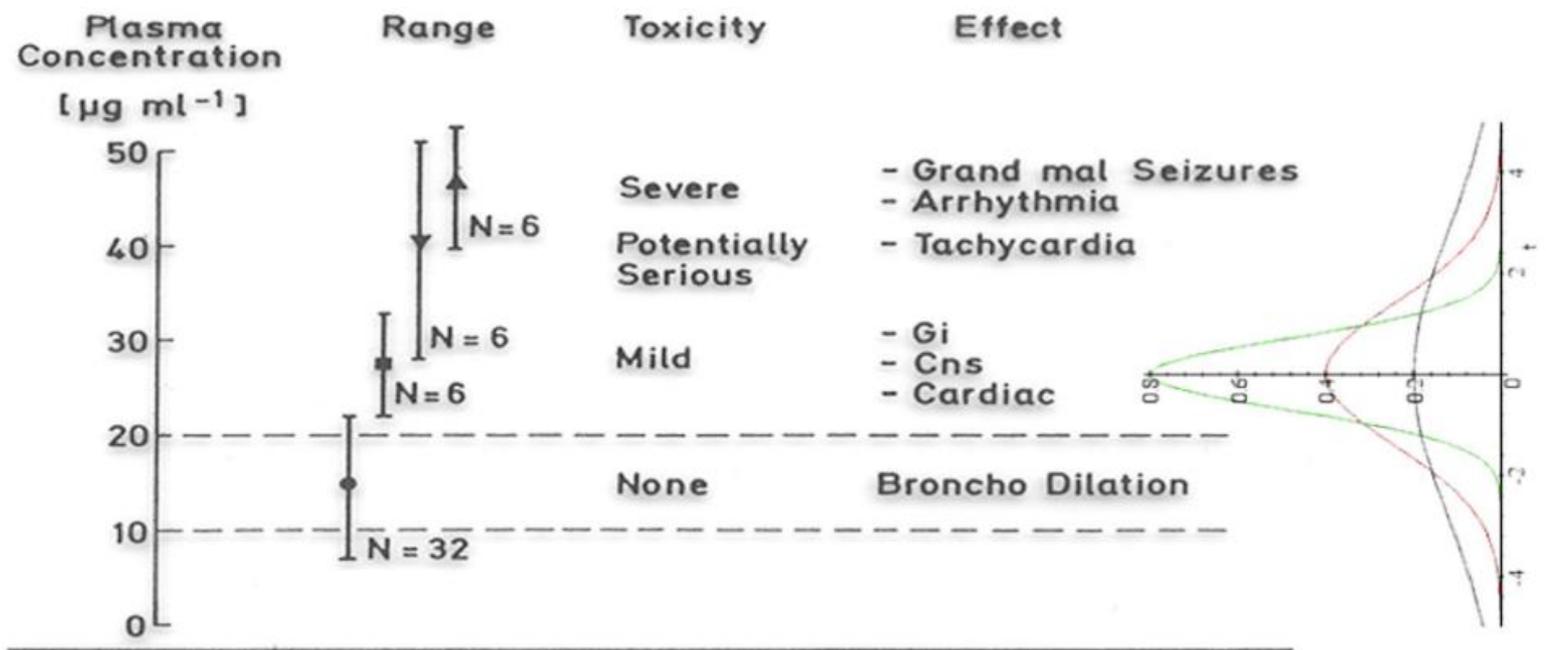
- H. & M. Leuenberger, *Impact of the Digital Revolution on the Future of Formulation Science**:



- **Fig. 2: 2D projection of the Formulation Design Space.**

* H. & M. Leuenberger, *Impact of the Digital Revolution...*, European Journal of Pharmaceutical Sciences, 87, 2016: 100-111 & in Japanese: **Pharm. Tech. Japan** 33, 2017: 33-38; p. 55-64.

AI & Digital (Twin) Revolution:



Plasma concentrations of theophylline related directly to the appearance of adverse reactions. Bronchodilation is the therapeutic effect of this drug

Fig*. 3: A six-sigma quality formulation is needed already for Clinical Phase I & II, especially in case of a Narrow Therapeutic Window of the API. This goal can be achieved thanks to the **DIGITAL TWIN.**

*H. & M. Leuenberger, *Impact of the Digital Revolution..*, European Journal of Pharmaceutical Sciences, 87,2016: 100-111 & *Pharm. Tech. Japan* 33, 2017: 33-38; p. 55-64.

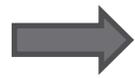
AI & Digital (Twin) Revolution:

*F-CAD by CINCAP at SHIONOGLI is the first **DIGITAL TWIN*** of the SOP “**Tablet Design, Dev., Manufacture & Testing***”.*

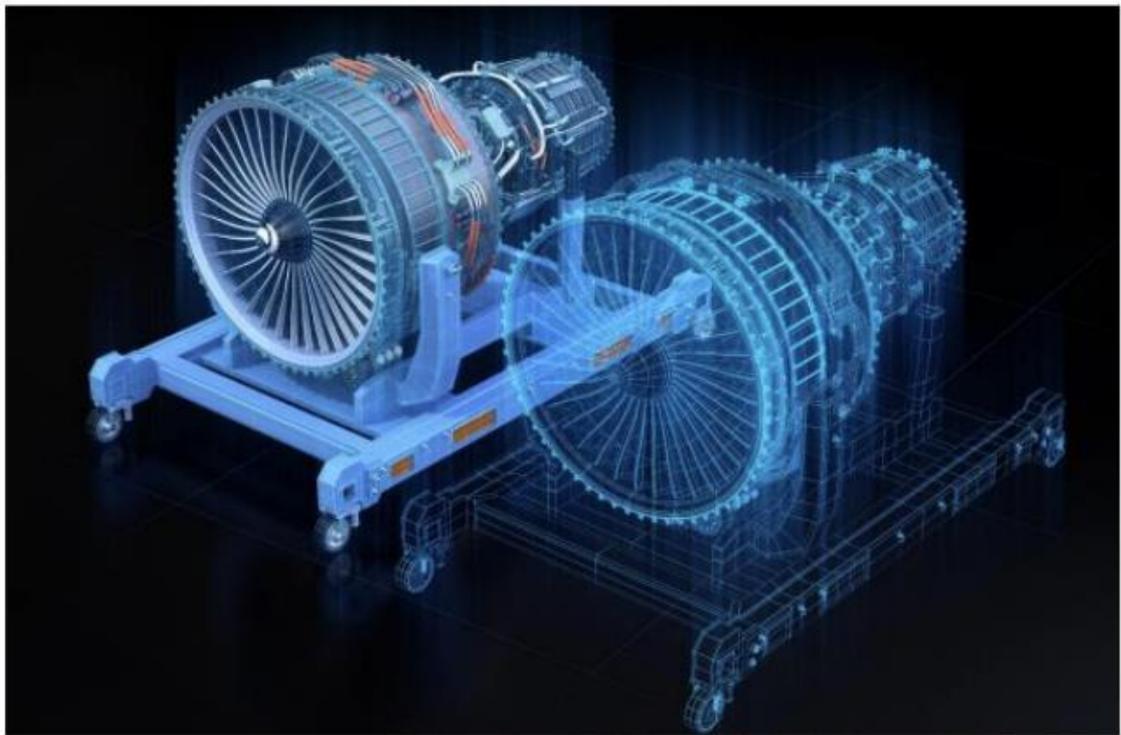
*The **DIGITAL TWIN** Industry has a **bright future**: \$183B Annual revenue by 2031*

(Reference: www.gartner.com/eng/documents/4011590).

*Fig. 4: **Digital Twin** of a Turbine*



“GE: No unscheduled downtime”



<https://www.ingenjor40.se/module/cyber-physical-systems-and-digital-twins/>

* D. Maneerojpakdee et al. An attempt to adopt the workflow of the automotive and aircraft industry for the design of drug delivery vehicles , Pharm. Tech. Japan, 33,11 (2017) 145-156.

AI & Digital (Twin) Revolution:

Let us discuss the creation of a digital twin of a turbine. Thus, we need to consider the following situations.

1. The ***turbine is not running*** leading to a ***deterioration*** as in case of an ***automobile not used***. Thus, there is no influx of Energy representing a **closed conservative system**. Such a system is prone to ***deterioration, to aging*** according to the ***Second Law of Thermodynamics***.

2. This law defines the ***time arrow of our aging process*** that the ***entropy is continuously increasing***. Also, in the case of an ***open system with influx of energy***, this ***time arrow in general cannot be reversed***.

3. However, there exist ***some exceptions*** leading to a ***“local” decrease in entropy*** to an ***“Order out of Chaos*”***!!!

Conclusion: Digital (Twin)Revolution:

1. In general the DIGITAL TWIN of a pharmaceutical SOP corresponding to work done needs to use an *open system with influx of energy*.
2. A typical example is the continuous wet agglomeration process*: Regarding *Quality by Design (QbD)*, it is important, that the result of the SOP leads to *a TWIN & in reality* to a *thermodynamic equilibrium*. For this reason, I prefer the *concept* of a *quasi-continuous* process based on the definition of *a large batch size N = n a* with $n = 1-100$ and *a = small QbD validated batch size in a thermodynamic equilibrium, instead of a real continuous process with no evident definition of the batch size*.
3. A special case is the *TWIN of a living biological system = VIRTUAL PATIENT*. According to Nicolis & Prigogine in Exploring Complexity (ISBN 0-7167-1859-6) *the current science is in an state of transition*.

*H. Leuenberger, New trends in the production of pharmaceutical granules: batch versus continuous processing European Journal of Pharmaceutics and Biopharmaceutics, Volume 52, Issue 3, 2001, 289-296.

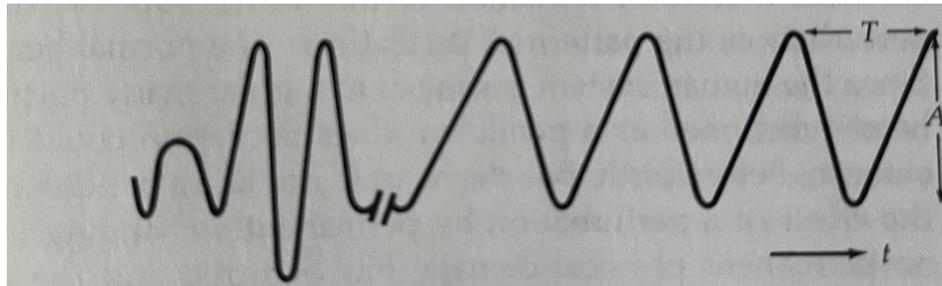
Our Science in a State of Transition

1. Our cScience is based on **Quantum Mechanics (QM)** & **Einstein's Relativity Concept**, but does not explain the dark matter of the standard cosmological model (see* <http://www.kaltura.com/tiny/v5fzs>). QM explains the strange behavior of matter **close to zero °K Temperature** such as Superfluid Helium and “Superconductivity”.
2. However, NL Mueller & Bednorz showed that **superconductive ceramic material** exists **at higher temperatures**. Mueller admitted at the University of Basel that they searched *by trial & error* for an optimal ceramic composition like industrial pharmacists *optimizing a tablet formulation*.
3. Emerging tools of AI are (1) Reactive **Machine Learning (ML)**; (2) ML with memory (**Deep Learning**); (3) **Theory of Mind**; (4) **Self Awareness (Consciousness)**. AI tools prompt the questions, whether AI (**Deep Learning**) will help us to design & manufacture a quantum computer at room temperature, to help us to develop **DIGITAL TWIN = VIRTUAL PATIENT** & *new therapies for promoting health & peace in the world*.

*H. Leuenberger, invited lecture, Virtual Patient & in-silico Design of Solid Dosage Forms (12th PBP World Meeting 2021).

Human Being = A Supercomputer: Study based on the work of Nobel Laurate I. Prigogine

In case of a system **far from Equilibrium Conditions**:
1. (Prigogine): Transformations exist **from disorder into order**, leading to the **creation of life**: **Chaos** → **Order**, and to new laws in nature linked to **Chaos Theory**. Thus, the heart rate can be **disturbed**, but remains **asymptotically stable***:



This is an important result regarding existing mechanistic PK and PD models!

* G. Nicolis & I. Prigogine, Exploring Complexity, ISBN 0-7167-1859-6, P.19.

Human Being = A Supercomputer:

Study based on the work of I. Prigogine & I. Stengers

“Order out of Chaos, Man’s New Dialogue with Nature”(U of M, Bantam Books,1984) and on my work in SWISS PHARMA 41 (2019) Nr. 1, 20–36,

In case of a system **far from Equilibrium Conditions:**

1.(Prigogine): Transformations exist **from disorder into order, leading to the creation of life:**

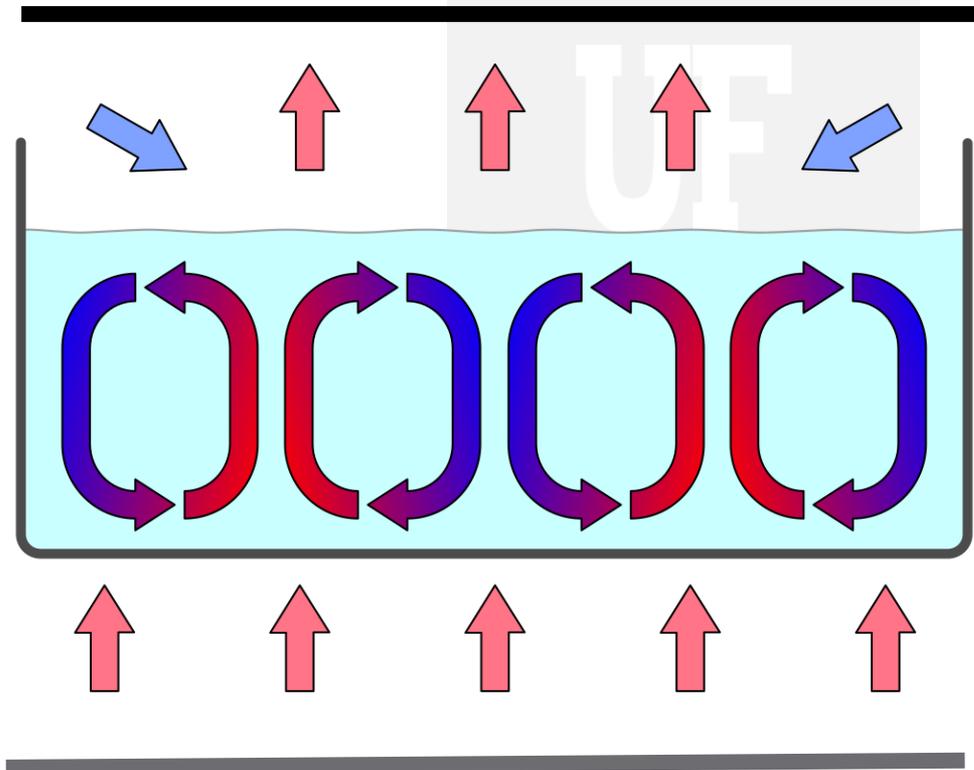
Chaos ➔ Order.

2. (Leuenberger): The same process is responsible for “inorganic life” such as for the formation of Bénard cells or highly ordered (e.g. Pyrite) crystals in nature:

Chaos ➔ Order.

Bénard cells* & thermal convection as “Inorganic Life”?

Plate at the temperature T_1 →
 A simple & exciting experiment:
 Notice Fig.5 → The direction of rotation of the adjacent Bénard cells, representing *complexity* & *long range order* (*Out of Chaos*) in a system *under non equilibrium conditions*, i.e. start of *thermal convection* between the heated lower plate



at the temperature T_2 →

& the upper plate at T_1 with $T_2 > T_1$ for $(T_2 - T_1) > \Delta T_{\text{critical}}$.

Below $\Delta T_{\text{critical}}$ there are no cells formed and there is a simple *thermal conduction* for small ΔT values.

* Bénard cells, Nicolis, Prigogine in Exploring Complexity, p.8-15.

Pyrite Crystals as “Inorganic Life”?



The main difference is that inorganic chemistry has not the capability of storing so much information as DNAs!

3. (Schrödinger): **Life = Information = Software = Genetic Code**



This is the concept of a **Virtual Patient** based on the idea that each human cell is a microprocessor: **Number** of cells in the human body $\approx 37.2 \times 10^{12}$ without Microbiom!

4. (Schrödinger / Prigogine): **The human being is a living (super) computer!** The latest **NVIDIA GPU technology of the Ampere A100 GPU** has arrived at UF (NVIDIA SuperPod). UF is the first university in the world to get to work with this technology.



VIRTUAL PATIENT

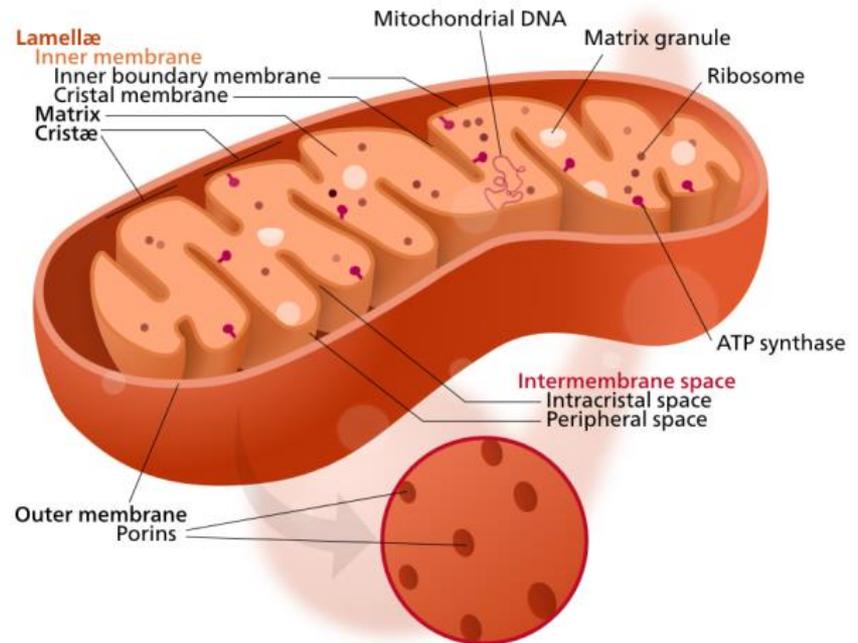


4. (Schrödinger/ Prigogine): = Super Computer?

This is the concept of a *Virtual Patient* based on the idea that each human cell is a microprocessor.

Mitochondrion = power supply of the cell = Microprocessor of the Human Super Computer
Number of cells in the human body $\approx 37.2 \times 10^{12}$ without Microbiom!

Human Being = a Multi-processor = Super Computer!



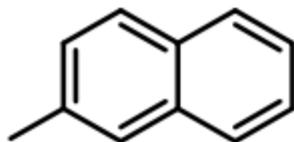
VIRTUAL PATIENT = SUPERCOMPUTER:

- Thus, the *Computer Operating System* of the VIRTUAL PATIENT is sensitive to *single drugs* (APIs), to *toxins*, to complex toxins such as *traumas* inducing multiple organ failures, to *food* (such as Grapefruit), to *parasites* such as *worms*, *to the combination of drugs*, to *bugs* and to *viruses*.
- If the hardware of VIRTUAL PATIENT (Supercomputer) is damaged failing to work, it is questionable, whether the system can be rebooted or reanimated in an emergency room.
- What are our conclusions: ➡ Should we continue our normal expensive search for new single APIs or look for new research avenue

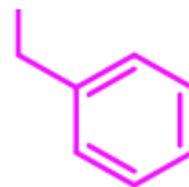
AI (**Deep Learning**) & Drug Design

Today, the design of a new better drug (API) uses among other AI (**Deep Learning**) tools and includes an incredible effort such as preclinical animal studies regarding efficacy, safety etc. This example describes the Search for a Dihydropyridine analog of Nifedipine as an anticancer agent:

With $R^1 =$



and $R^2 =$

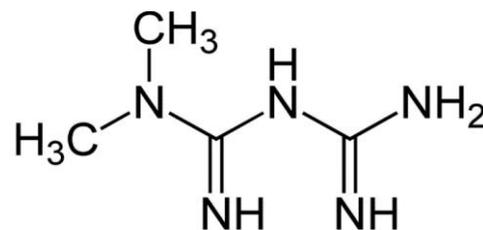
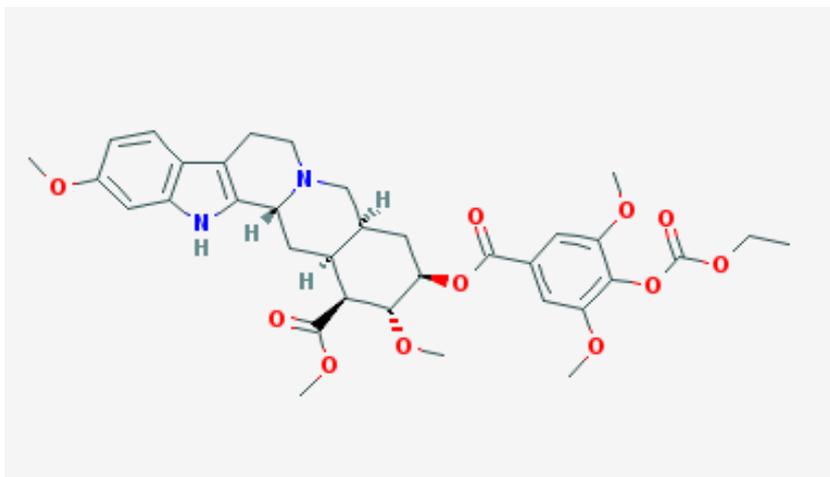


Thus, Nifedipine as a Dihydropyridine Analog also may induce Apoptosis in the presence of Metformin*

* Benjamin et al, Syrosingopine sensitizes cancer cells to killing by metformin. Sci. Adv. 2, e1601756 (2016).

VIRTUAL PATIENT

Our human **computer operating system** is e. g. **sensitive** to **Syrosingopine**, a **Reserpine** deriv. to **treat hypertension**. **Reserpine** is an **interesting single API scaffold** for fine-tuning our **computer operating system!** Metformin is used to treat Diabetic type 2 patient **as a Single API!** **The Combination is an effective Anticancer Agent!***



Metformin has attracted interest as potential anticancer agent & as **mild** ETC (Electron Transport Chain), i. e. mitochondrial inhibitor*.

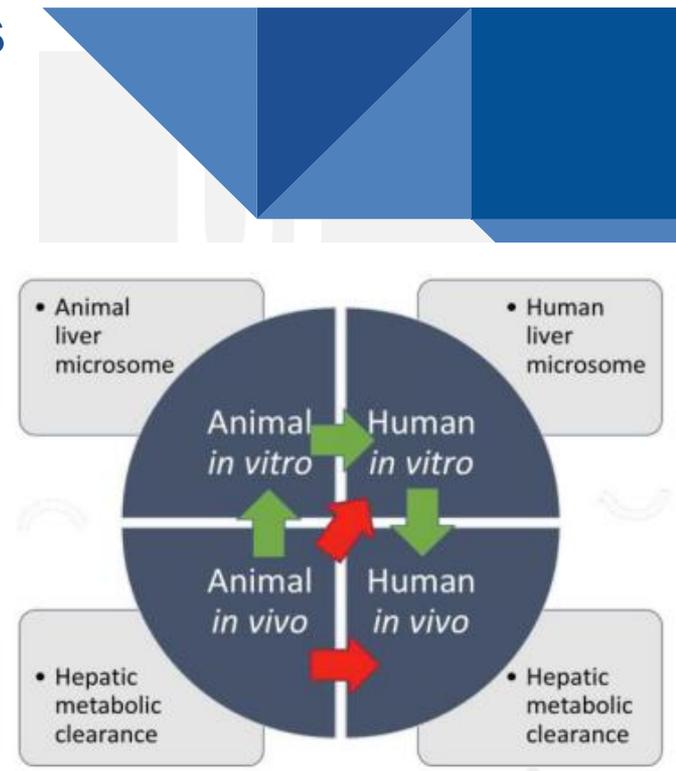
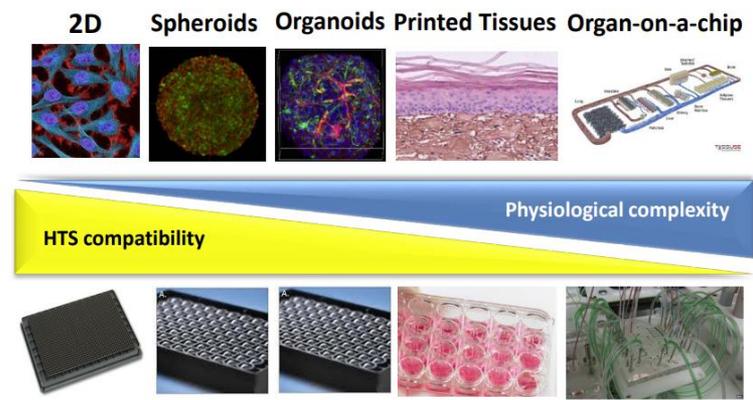
*Benjamin et al, Syrosingopine sensitizes cancer cells to killing by metformin. Sci. Adv. 2, e1601756 (2016).

- Thus, the *combination registered generic drugs** leads to a new Research Avenue *replacing the expensive efforts of finding a new single API.*
- Thus, instead of **designing & developing** an **expensive single API** let us test low dose **Generic Combinations!**
- It is expected that the AI (**Deep Learning**) tool leads to a better knowledge *of our Computer Operating System* to the **combination of n APIs.**
- *Curiosity is the driving force of science:*
- Can we achieve with a combination of n generic drugs *new safe therapies with less side effects?*
- By adopting this idea, is it possible *to reduce costs* of developing new therapies and *to reduce the number* of preclinical & *animal studies* (see next slide)

*Benjamin et al, Syrosingopine sensitizes cancer cells to killing by metformin. Sci. Adv. 2, e1601756 (2016).

Research Topic: Improved translational/animal replacement models

Improved (more predictive?) translational models/assays



FDA Modernization Act 2.0 act authorizes the use of certain alternatives to animal testing, including cell-based assays and computer models, to obtain an exemption from the

Food and Drug Administration to investigate the safety and effectiveness of a drug.

EMA - Regulatory acceptance of 3R (replacement, reduction, refinement) testing approaches.



VIRTUAL PATIENT

The Project and Concept:

The concept of the “Virtual Patient” is described in the publication “**What is Life?**” in **SWISS PHARMA 41 (2019) Nr. 1, 20 – 36** and was first presented on November 27, 2018 at the **UF College of Pharmacy** in Gainesville FL; see Videopoint of the **Galenus Privatstiftung** (<http://www.galenusprivatstiftung.at/60.0.html>).

The **SWISS PHARMA** article “What is Life?” can be downloaded at www.ifiip.ch/downloads

What is Life? The initial axioms

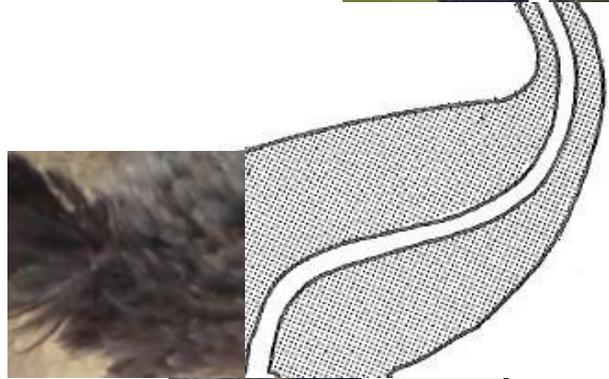
define **“Life of a Virtual Patient” = Supercomputer, who can suffer from Viral Infections.**

- **Second Law of Thermodynamics: Aging Process!**
Degradation of a Tablet; Expiry date also of humans!
- **Percolation Law & Threshold Anti-Aging Effect!**
Creation of a Tablet: $X = S (p-p_c)^q \Rightarrow$ (Axiom 2)
- **Society: Solutions depend on framework conditions!**
- **Change of the conditions leads to solution!**

- **Natural peaceful evolutionary process with **no collateral damage** in a healthy person \Rightarrow and in a healthy society!**
- **3D Percolation Threshold: Switch function of Computer Operating System!**

Life in 2D? Explained qualitatively by Stephen Hawkings & Michio Kaku:

Life needs food to digest!



Percolation theory shows **quantitatively** that life can only exist in $\geq 3D$ due to the 3D percolation threshold = **bio switch function**. Thus, the influx of an ingredient in a 3D compartment such as Ca-ions changes its functionality.

Bird is cut into **2 pieces** in a **2D drawing!**

Percolation thresholds also exists for dimensions >3D:
After our death do we live In another dimension?

VIRTUAL PATIENT: Final Conclusion

- *We need to be humble, since **we do not know enough!***
- *We know, **how to go to the Moon and soon to Mars,** but we cannot predict the **next financial crisis** nor the **next viral pandemic!***
- *We have no idea of the **origin of the placebo effect!** The placebo effect of non-steroidal pain killers is about 70%. The patient may also suffer from side-effects noted in the leaflet!*
- *The concept of the **VIRTUAL PATIENT** is an exciting project leading us to **new research avenues!***
- *Please **contact me***, your **investment** in the **VIRTUAL PATIENT** project **will be rewarded!***

* hans.Leuenberger@ifiip.ch